

Fig. 1

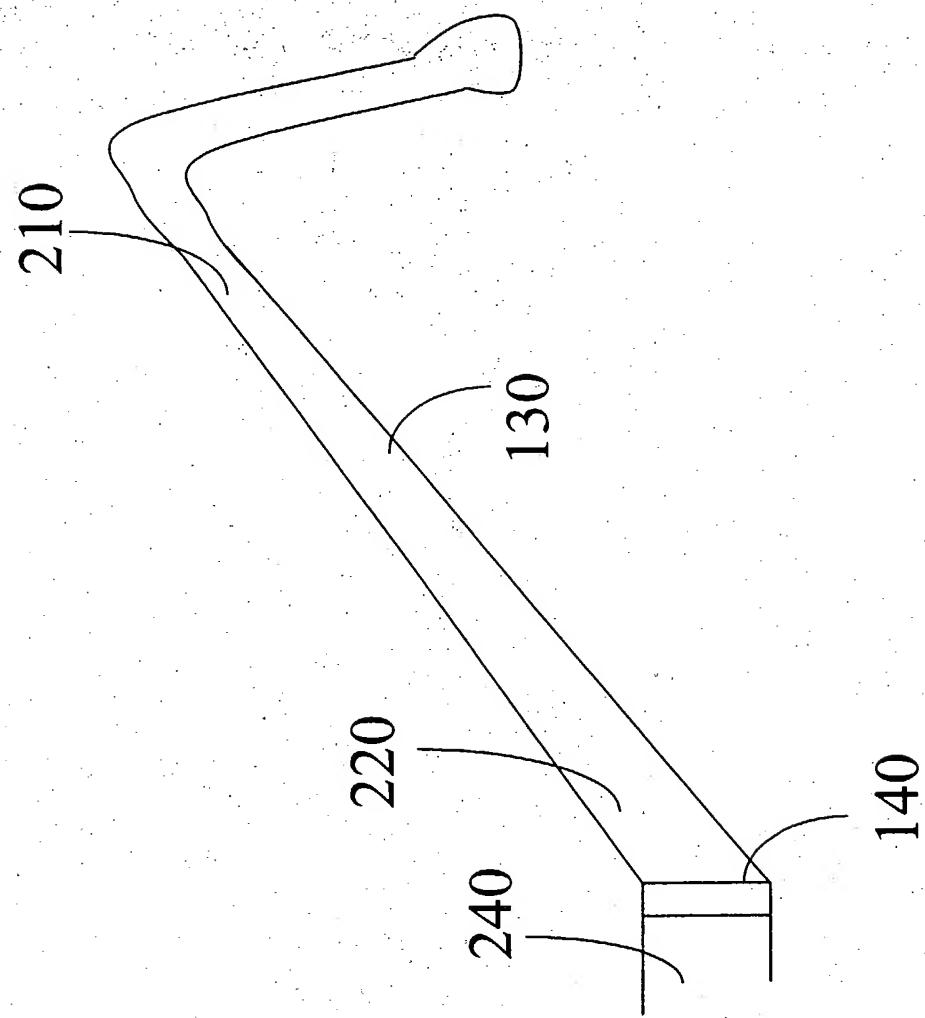


Fig. 2

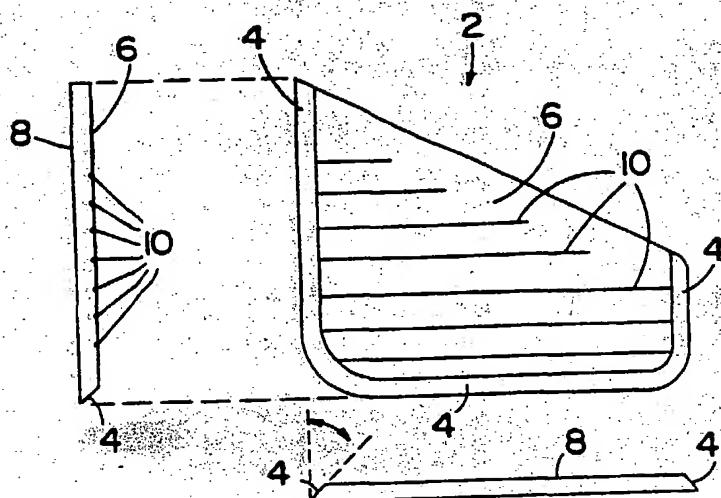


Fig. 3B

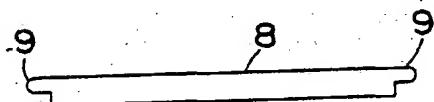


Fig. 3A

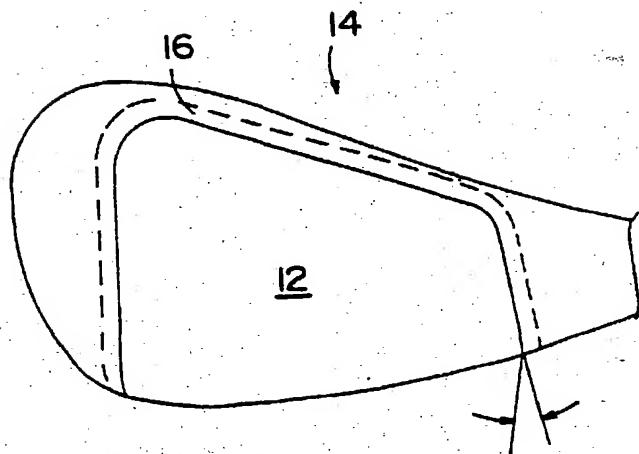


Fig. 4A

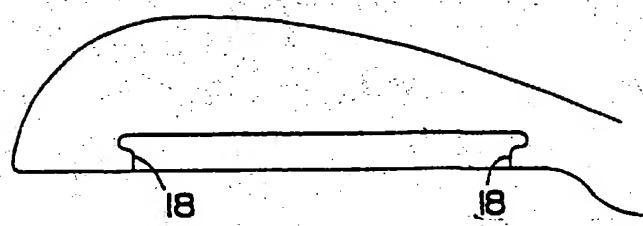


Fig. 4B

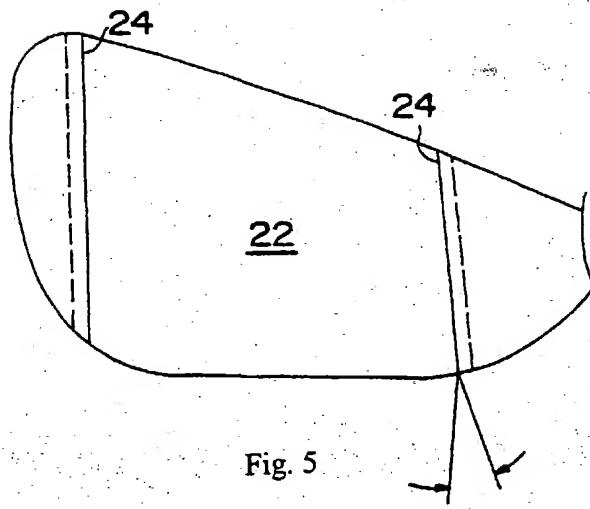


Fig. 5

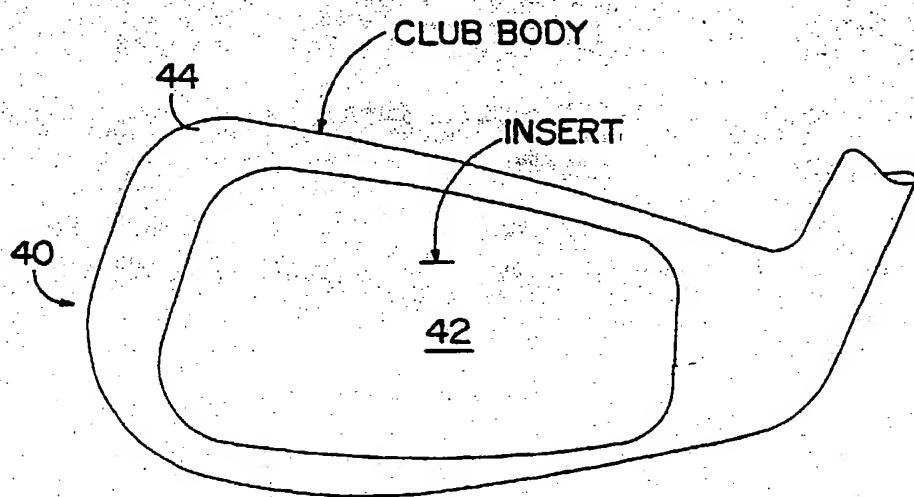
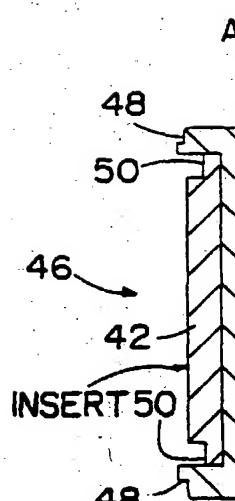


Fig. 6A



ASSEMBLED



SWAGED



FINISHED

Fig. 6B

Fig. 6C

Fig. 6D

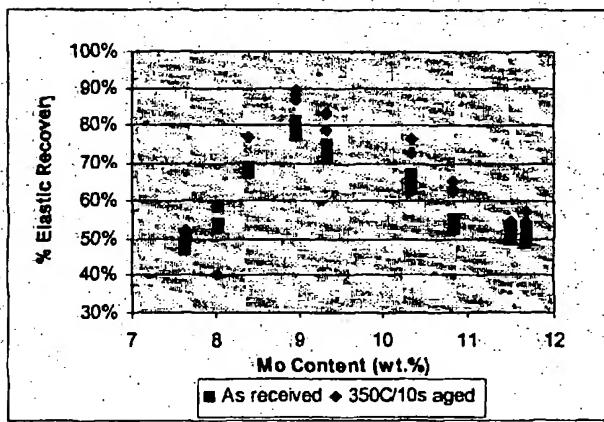


Fig. 7

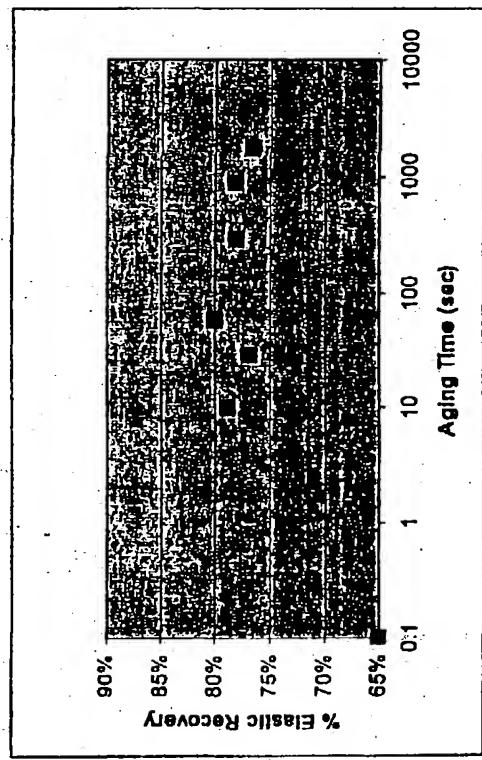


Figure 8

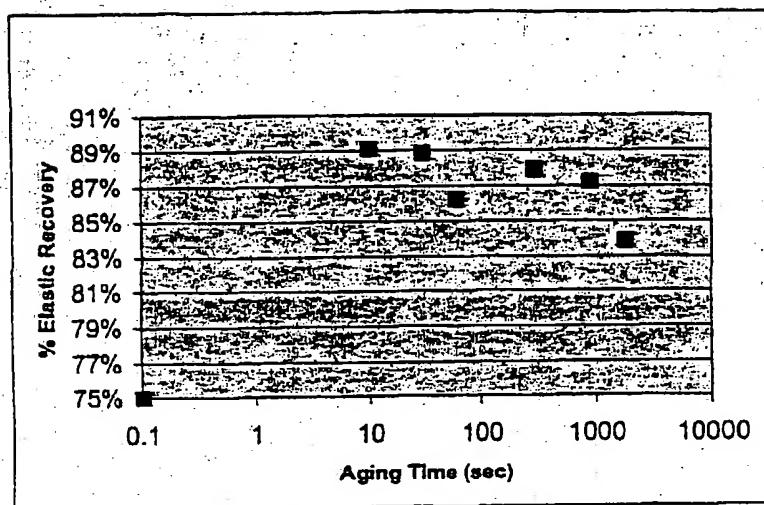


Figure 9

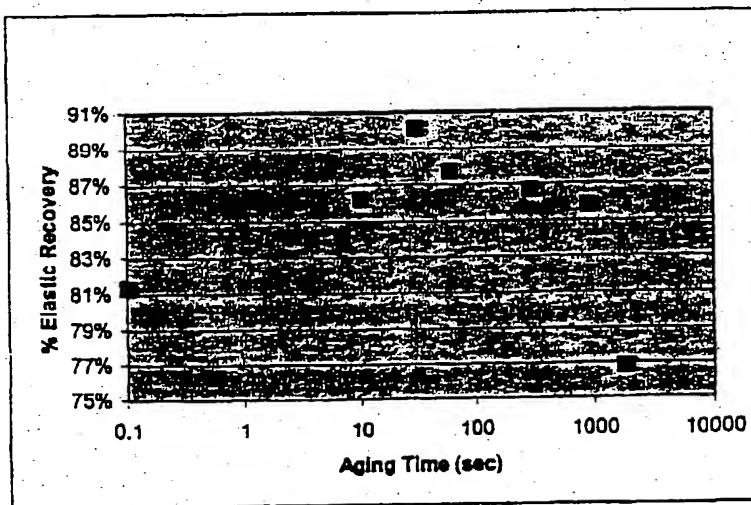


Figure 10

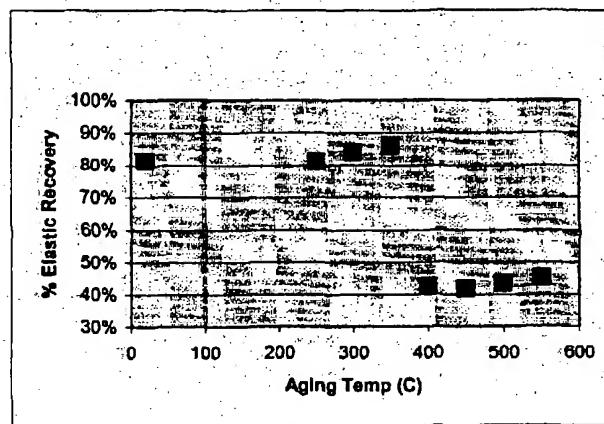


Fig. 11

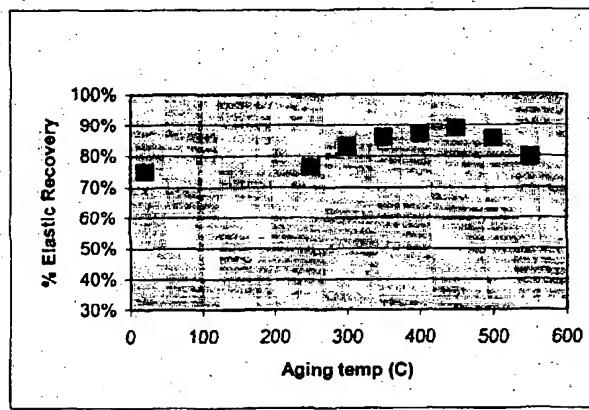


Fig. 19

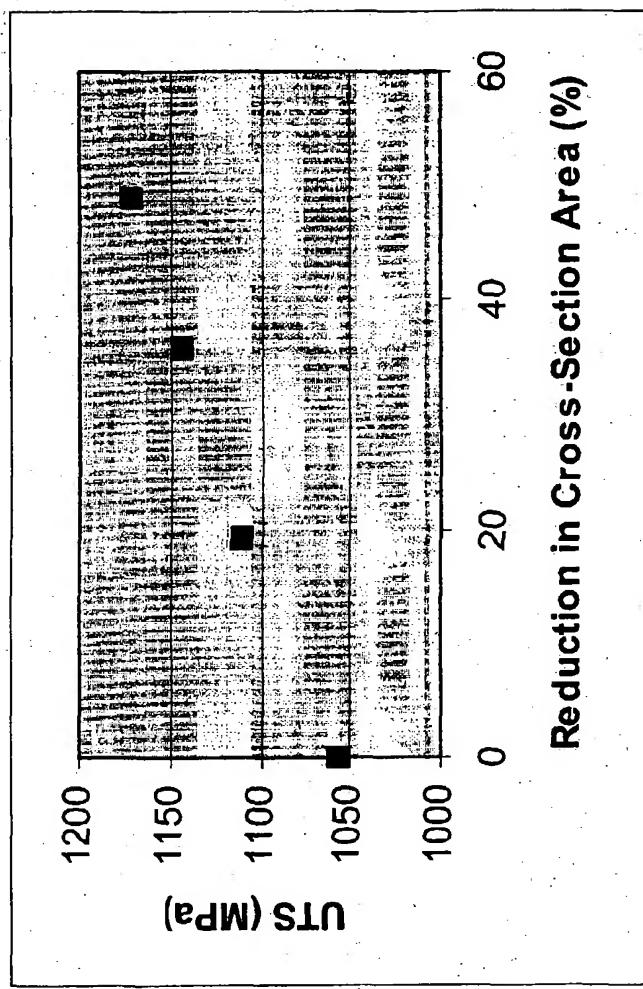


Fig. 13

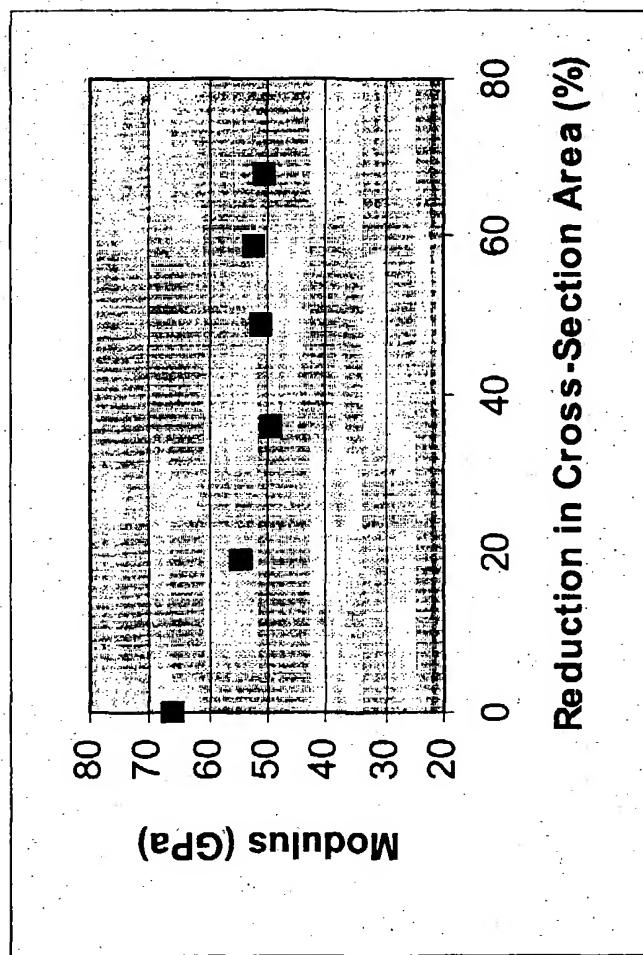


Fig. 14

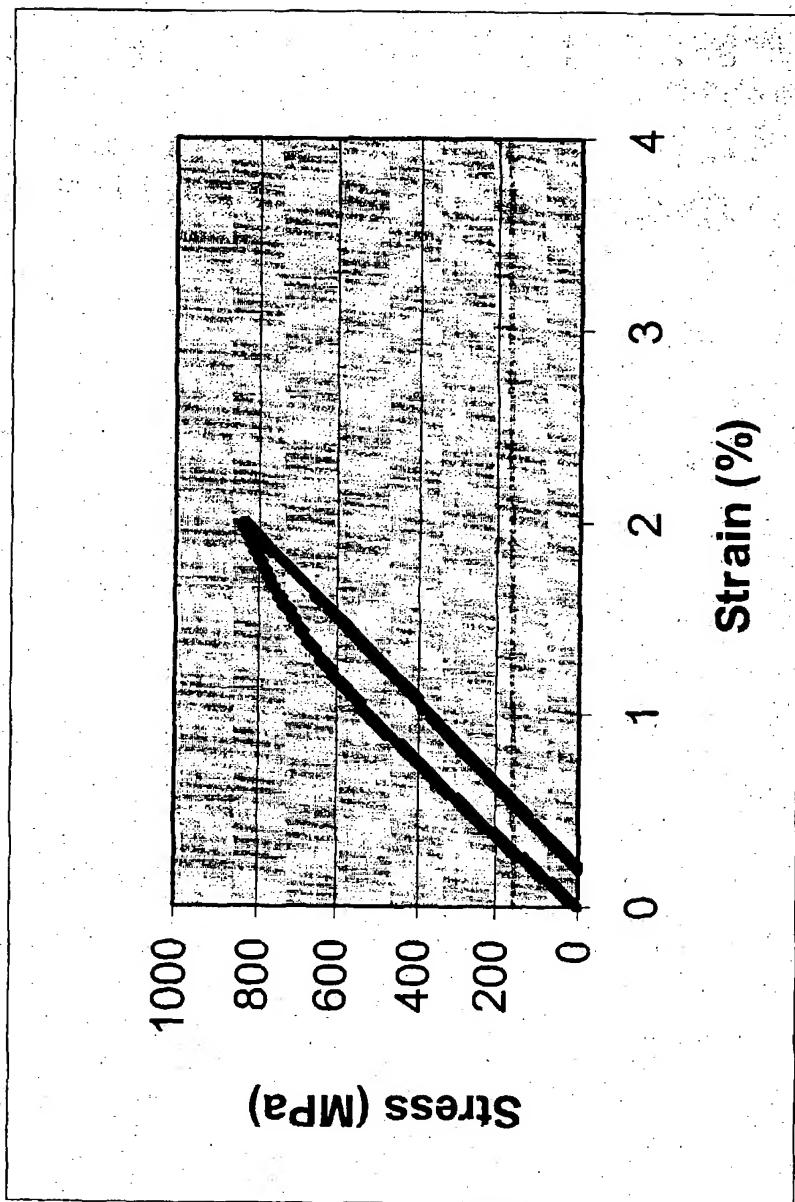


Fig. 15

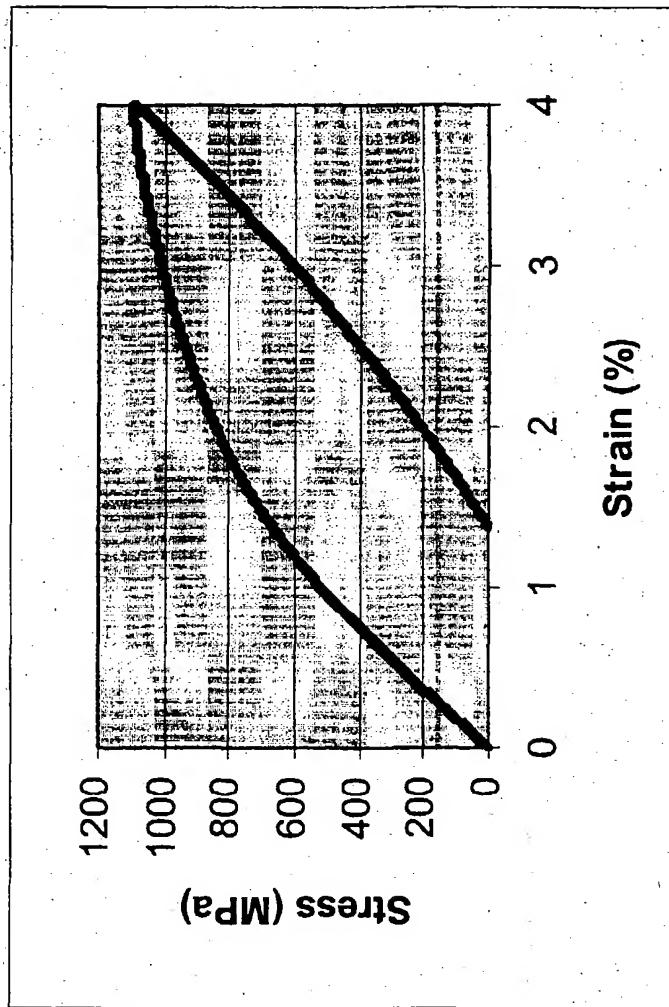


Fig. 16



Fig. 17



Fig. 18

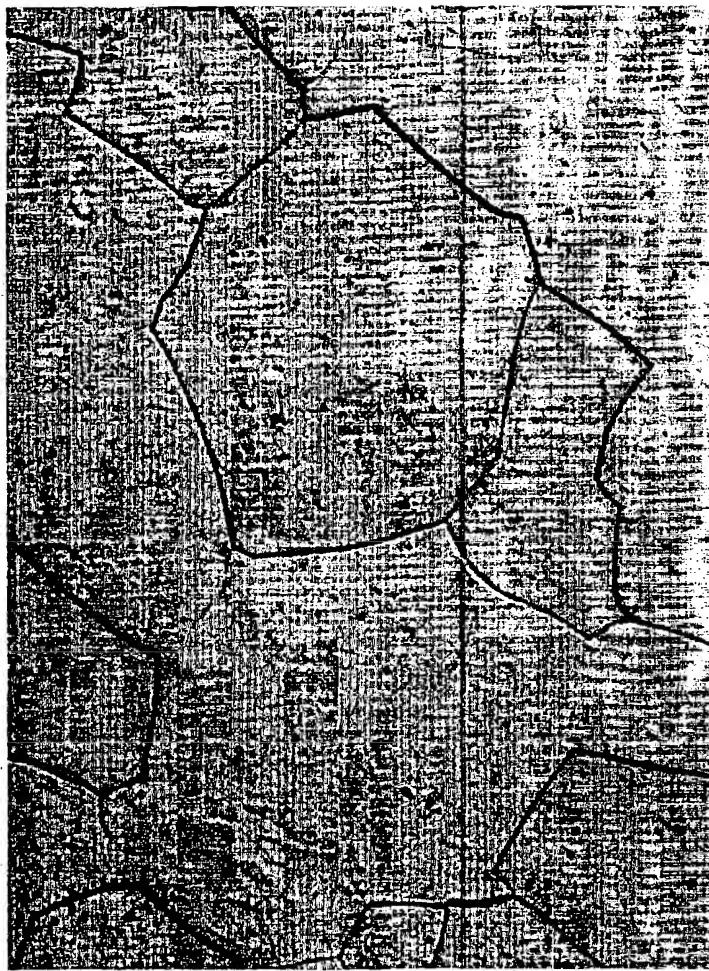


Fig. 19



Fig. 20

Fig. 21



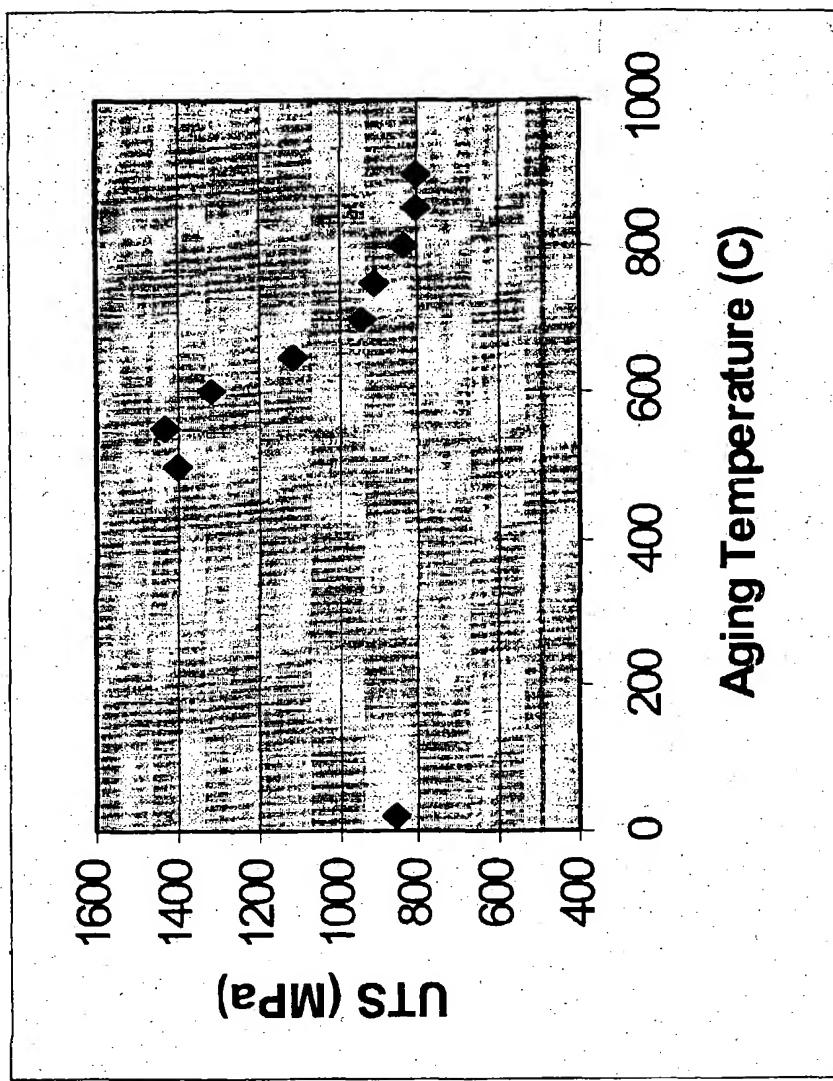


Fig. 36

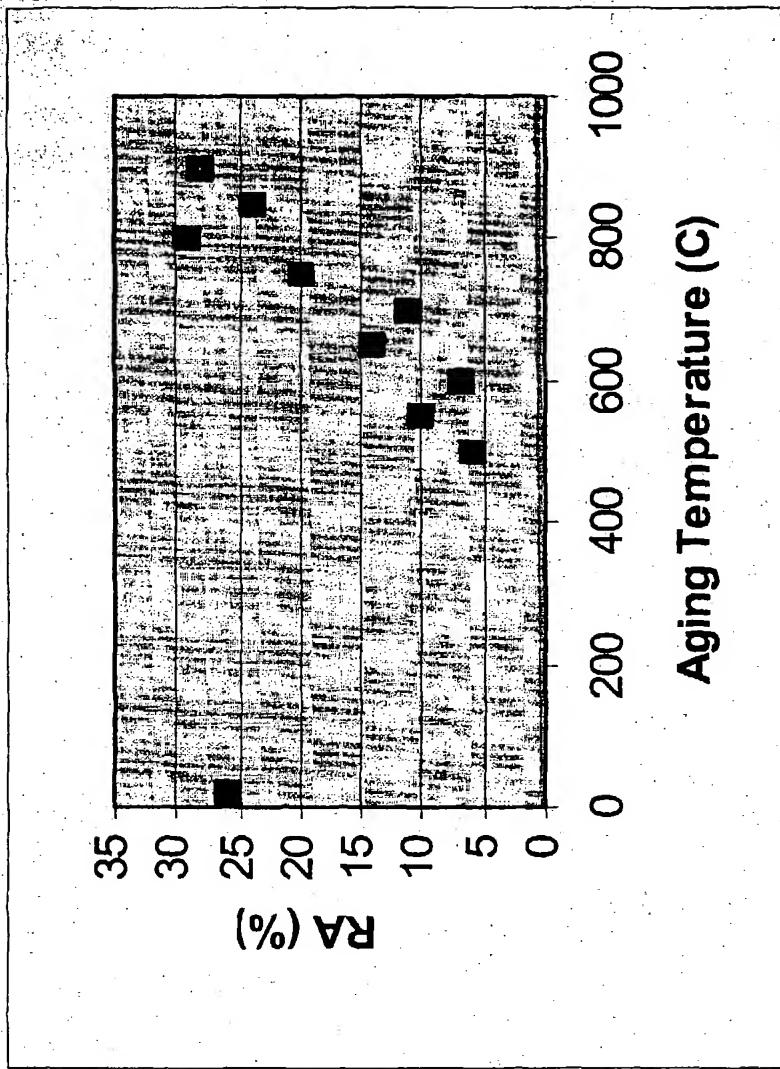


Fig. 23

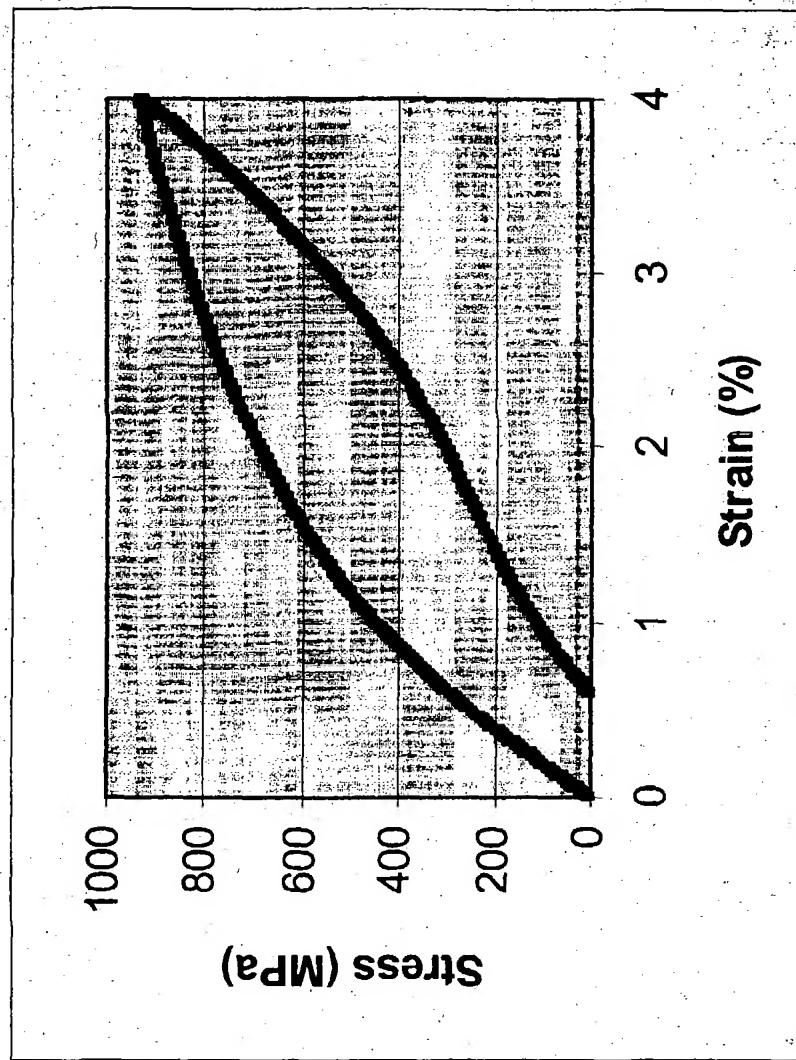


Fig. 24

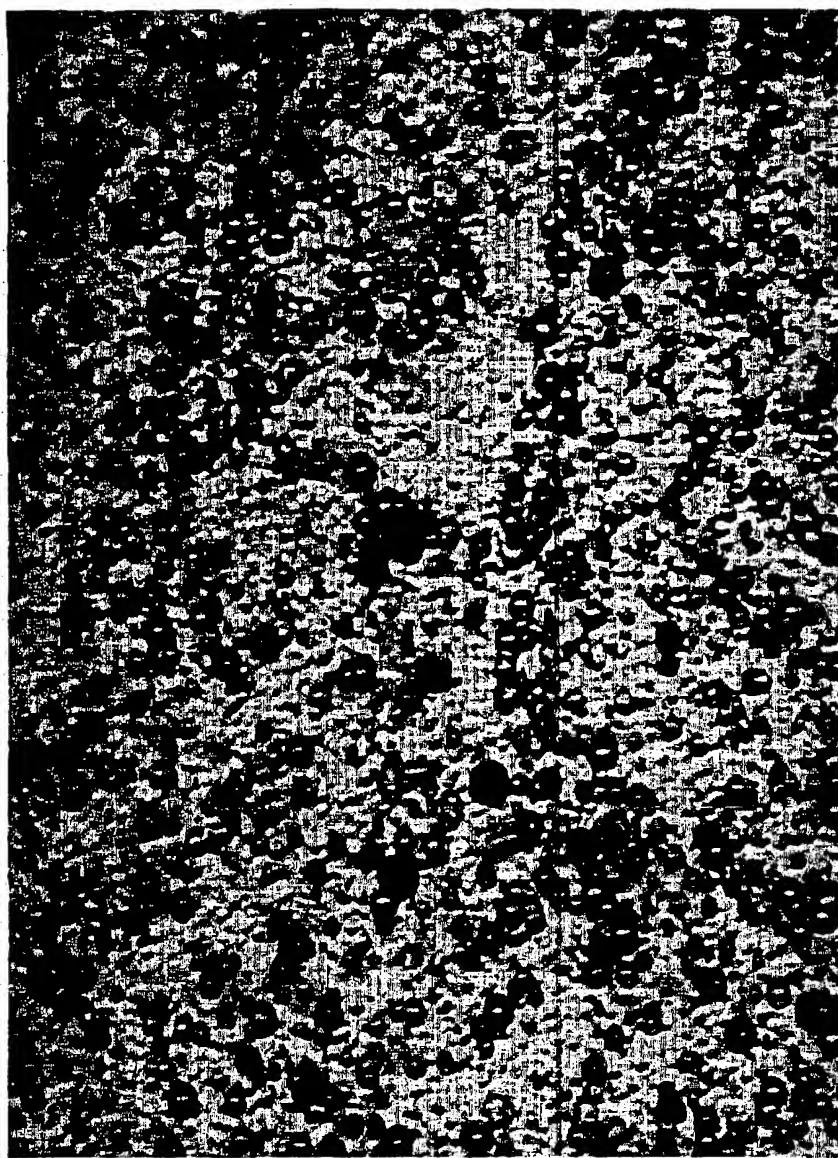


Fig. 25

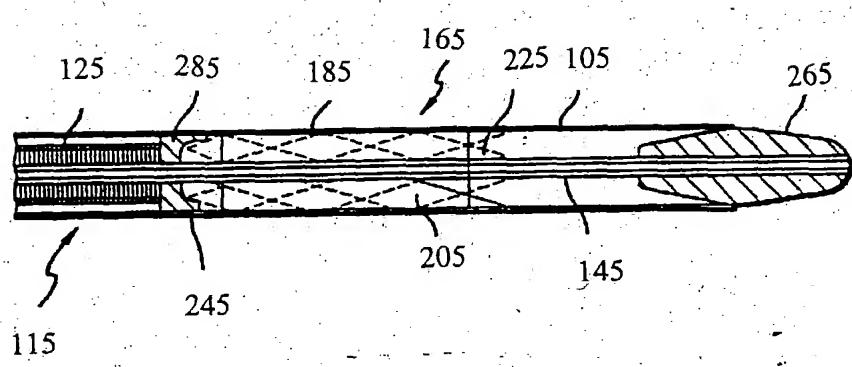


FIG. 26

FIG. 27

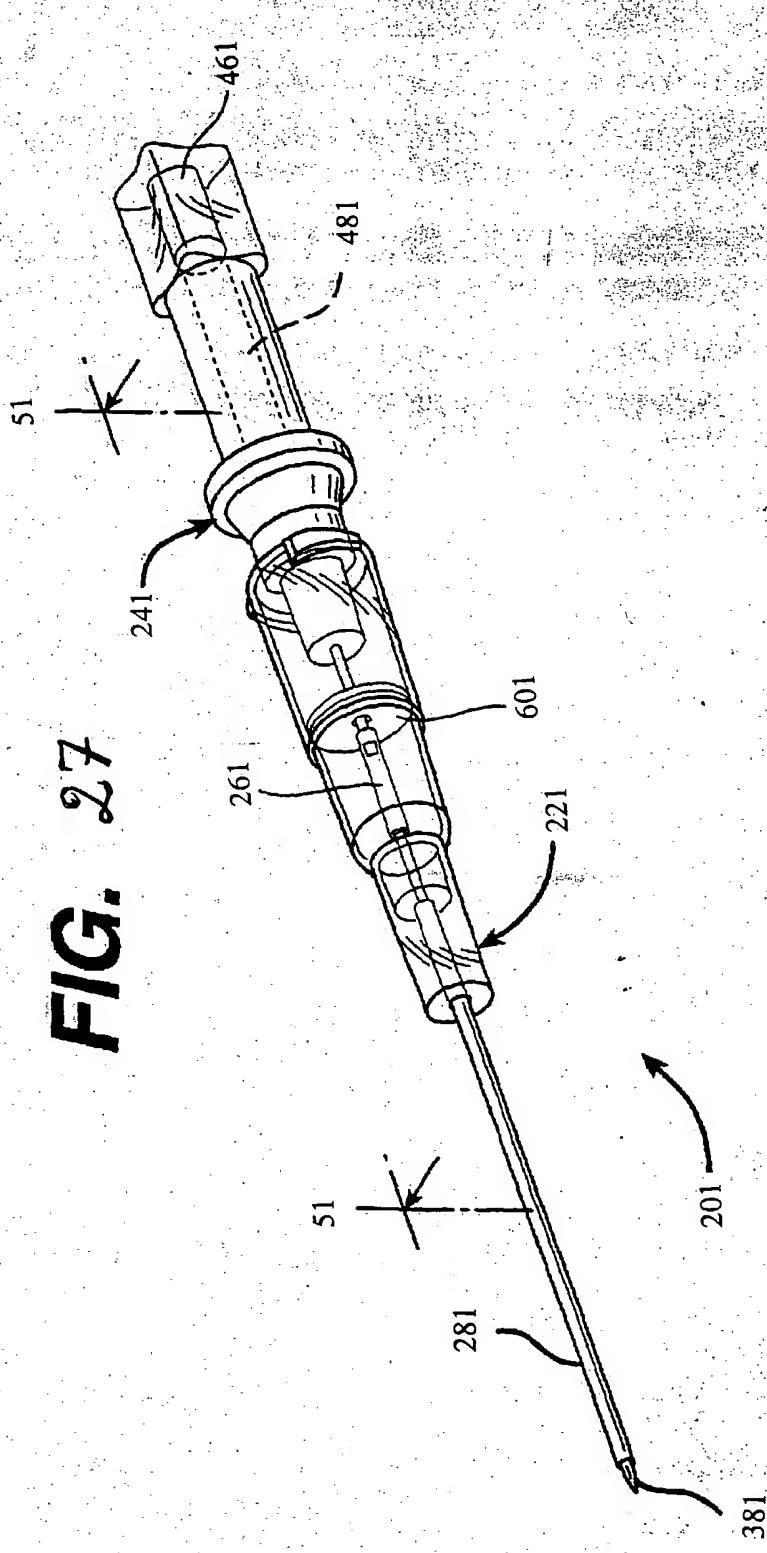
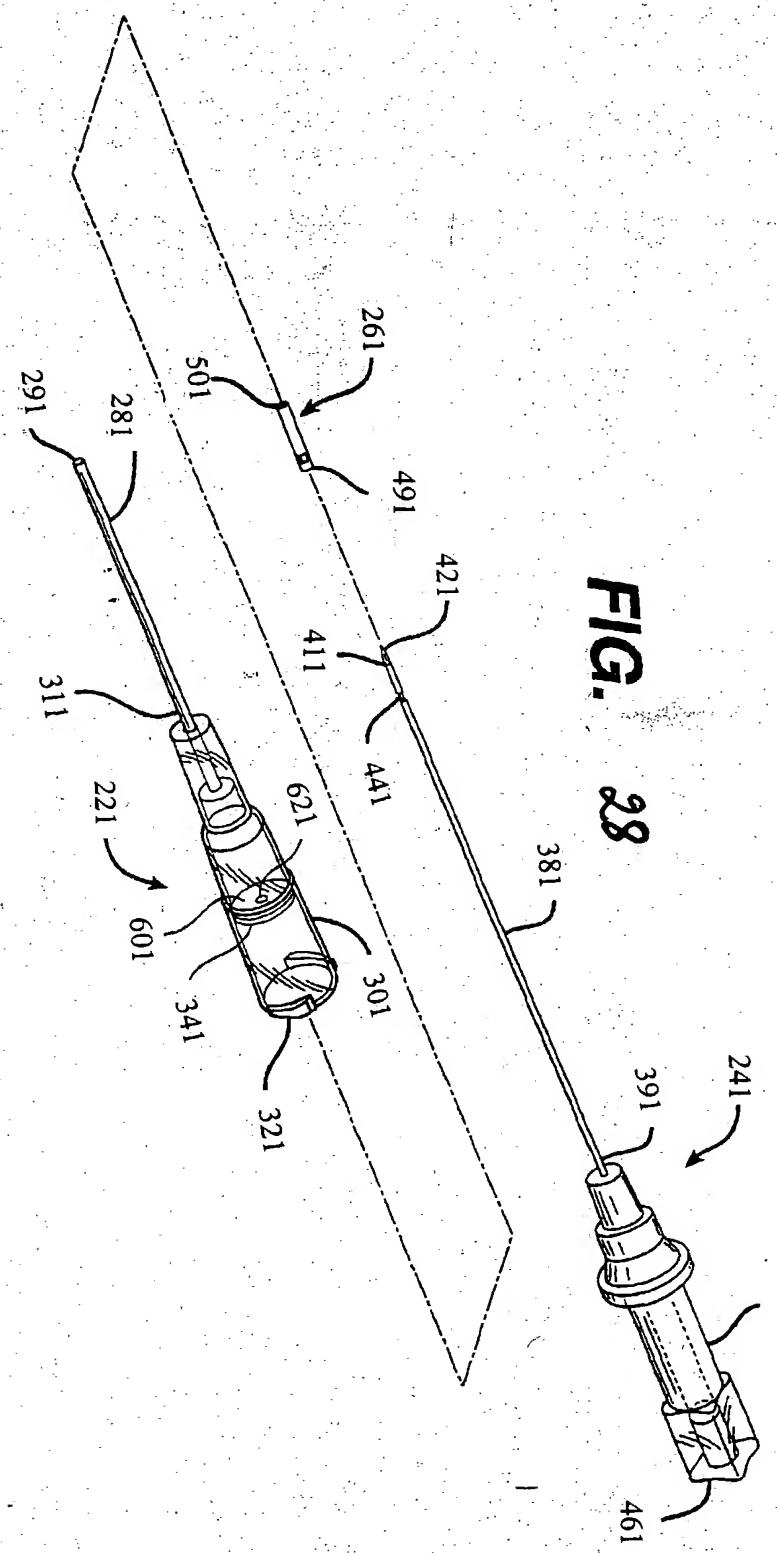


FIG. 28



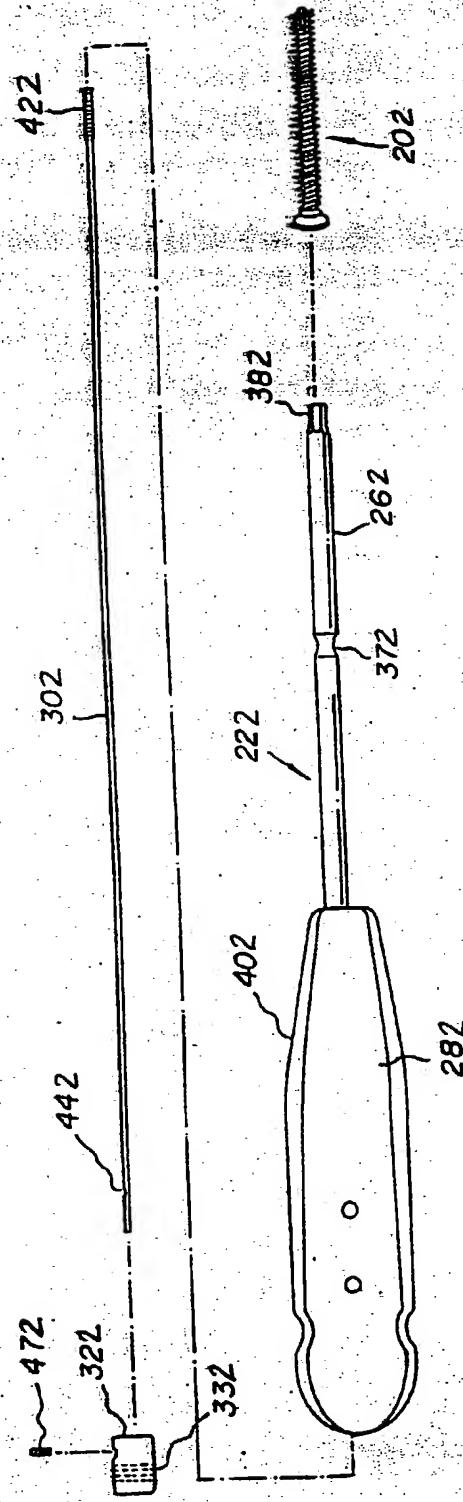


FIG. 29

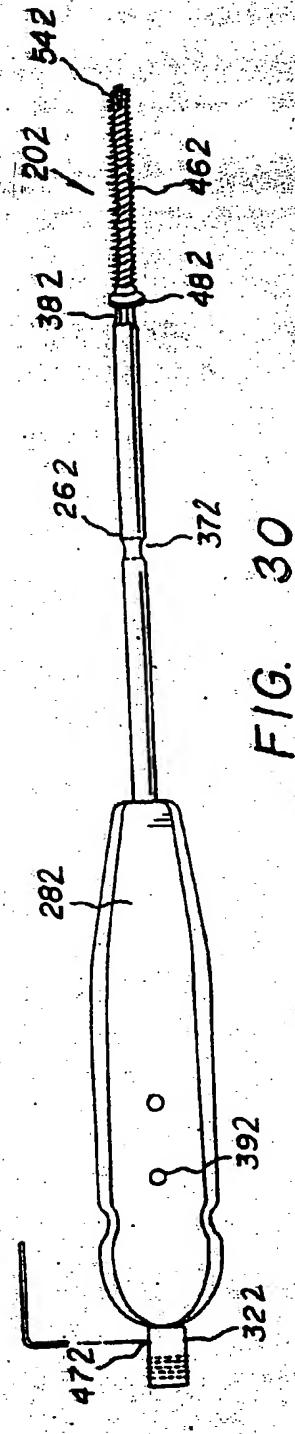


FIG. 30

FIG. 31

